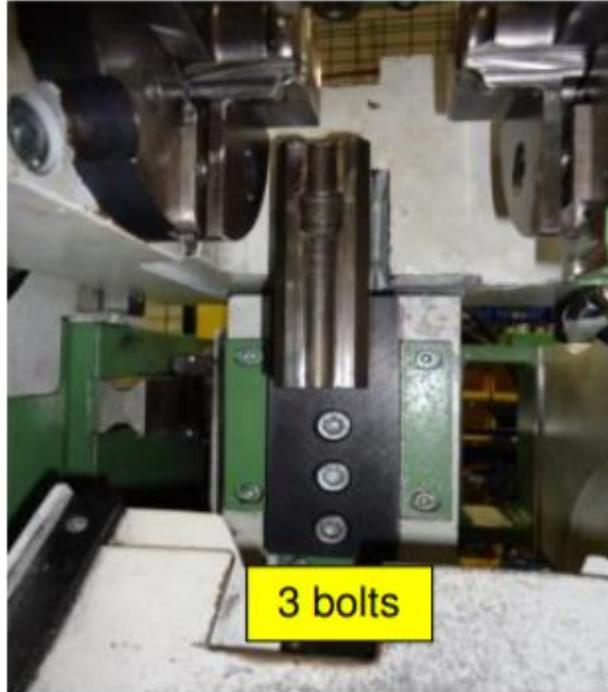


## Criteria: Evidence of Quick Changeover Activities

### Evidence: Transfluid Bender SMED Event reducing setup times by 59%

Before:



After:



- High Setup Times
- Poor 5S
- Excess Operator Movement
- Lack of Standardization

- Setup Time Reduced by 62% Overall
- 5S Improved, Focus on Operator
- Operator Movement Reduced by 194 ft per changeover
- Established "What Good Looks Like"