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If the Inca Empire had continued to expand for another 100 years, it is possible that it could have developed successful networks and hierarchies that would have enabled it to resist the Spanish invasion. However, this would have depended on a number of factors, including political stability, military strength, economic growth, and cultural unity.

One of the key factors that would have needed to be strengthened to secure the empire from European takeover would have been its military. The Inca army was highly disciplined and organized, but it lacked the advanced weapons and tactics of the Spanish. To compete with the Spanish, the Inca would have needed to develop new military technologies and strategies, as well as build stronger alliances with neighboring tribes and kingdoms.

Another factor that would have been important for the success of the Inca Empire would have been economic growth. The Inca were highly skilled farmers, but they did not have access to the same resources and technologies as the Europeans. To compete with the Europeans, the Inca would have needed to develop new industries and trade networks, as well as improve their infrastructure and transportation systems.

In addition to these factors, the Inca would have needed to strengthen their political and cultural unity. The Inca Empire was highly centralized, with a single ruler at the top, but it was also highly diverse, with many different languages, customs, and traditions. To resist the Spanish invasion, the Inca would have needed to find ways to unite their diverse populations and create a sense of shared identity and purpose.

If these factors had been strengthened, it is possible that the Inca Empire could have expanded far enough to ward off the Spanish invasion. However, it is also possible that the Spanish would have found other ways to conquer the Inca, such as through diplomacy, trade, or alliances with rival tribes and kingdoms. Ultimately, the success of the Inca Empire would have depended on a complex set of factors and contingencies, and it is impossible to know what might have happened in an alternate history.