

Scaffold Level 5

Beginning inventory	100					
Period	1	2	3	4	5	
Forecast	60	60	60	60	60	
Customer Orders	55	40	20	10	5	
Project Onhand Inventory	40	-20	-10	0	-60	
Planned Orders	0	70	70	0	70	
Revised (POH)On hand	40	50	60	0	10	
ATP	45	10		-10	65	

6	7	8
60	60	60
-50	-40	-30
70	70	70
20	30	40
	70	70