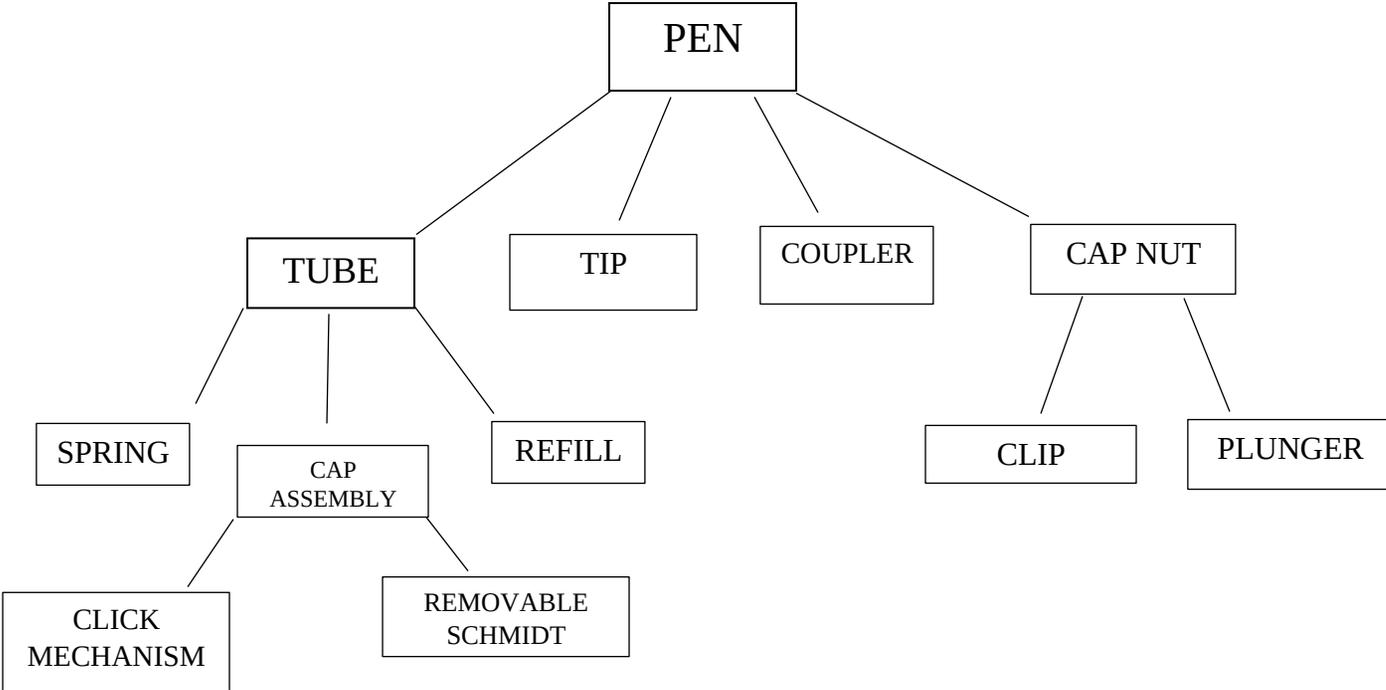


BOM TREE DIAGRAM



Decomposed Pen Set

Assembly

- Press Tip Coupler into either end of the Tube.
- Press Cap Nut into opposite end. Note that Cap Nut has a recess on one side. This side must go in first.
- Push Plunger into Opening at the top of the cap onto the stem of the Click Mechanism.
- To make sure Plunger is fully seated, place bottom of the click mechanism against a hard surface and push plunger down until it no longer
- Thread Cap Assembly through the Clip into Cap Nut.
- Insert Refill through Tip Coupler and slide Spring over Refill,
- Thread tip over Refill and Spring and place into tube.

PROCESS FLOW/ PRODUCTION ROUTING

